

## Cover Letter

This PMN is a resubmission of the LVE PMN submitted in 2020, that was withdrawn earlier this year, and is being resubmitted as a full PMN. Please note the communications and correspondences with the EPA from the previous submission, additional documentation has been added to enhance and support this application, including the updated SDS as per the action items of the last PMN submission. The primary focus of this PMN application is to use the EPA approved principles of Read-Across, to reduce animal testing and resources. Using Read Across methods, we can confirm that the Sodium TFSI is less hazardous than the Lithium TFSI, based on the known properties of Sodium and TFSI independently. Physchem data has been provided as well. Please contact us with any questions.



PMN2021P1

## PMN Page 1

NON-CBI SUBMISSION

Form Approved. O.M.B. No. 2070-0012. Approval Expires 12/31/2022

U.S. ENVIRONMENTAL PROTECTION AGENCY		AGENCY USE ONLY											
 <b>EPA</b>	<b>PREMANUFACTURE NOTICE</b>		Date of receipt: 05/28/2021										
	<b>FOR NEW CHEMICAL SUBSTANCES</b>												
<b>When completed, send this form to:</b>	<b>If sending by Courier:</b> Office of Pollution Prevention and Toxics Document Control Office (7407M) US EPA, 1201 Constitution Ave NW WASHINGTON, D.C. 20460 Contact Numbers: 202-564-8930/8940	<b>If sending by US Mail:</b> Office of Pollution Prevention and Toxics Document Control Office (7407M) US EPA, 1200 Pennsylvania Ave NW WASHINGTON, D.C. 20460	<b>Submission Report Number</b>										
<b>Total Number of Pages</b>		<b>TS Number</b>											
32		CS2021											
<b>GENERAL INSTRUCTIONS</b>													
<ul style="list-style-type: none"><li>You must provide all information requested in this form to the extent that it is known to or reasonably ascertainable by you. Make reasonable estimates if you do not have actual data.</li><li>Before you complete this form, you should read the "Instructions Manual for Premanufacture Notification" (the Instructions Manual is available from the Toxic Substances Control Act (TSCA) Information Service by calling 202-554-1404, or faxing 202-554-5603).</li><li>If a fee has been remitted for this notice (40 CFR 700.45), indicate in the boxes above the TS fee identification number you have generated. Remember, your fee ID number must also appear on your corresponding fee remittance. For mailing address information see the Help instructions in the e-PMN tool.</li></ul>													
<b>Part I – GENERAL INFORMATION</b> <p>You must provide the currently correct Chemical Abstracts (CA) Name of the new chemical substance, even if you claim the identity as confidential. You may authorize another person to submit chemical identity information for you, but your submission will not be complete and the review will not begin until EPA receives this information. A letter in support of your submission should reference your TS fee identification number. For all Section 5 Notice submissions (paper or electronic) you must submit an original notice including all test data; if you claimed any information as confidential, an original sanitized copy must also be submitted.</p>		<b>TEST DATA AND OTHER DATA</b> <p>You are required to submit all test data in your possession or control and to provide a description of all other data known to or reasonably ascertainable by you, if these data are related to the health and environmental effects on the manufacture, processing, distribution in commerce, use, or disposal of the new chemical substance. Standard literature citations may be submitted for data in the open scientific literature. <u>Complete test data (written in English), not summaries of data, must be submitted if they do not appear in the open literature.</u> You should clearly identify whether test data is on the substance or on an analog. Also, the chemical composition of the tested material should be characterized. Following are examples of test data and other data. Data should be submitted according to the requirements of §720.50 of the Premanufacture Notification Rule (40 CFR Part 720).</p>											
<b>Part II – HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE</b> <p>If there are several manufacture, processing, or use operations to be described in Part II, sections A and B of this notice, reproduce the sections as needed.</p>		<b>Test Data (Check Below any included in this notice)</b> <table style="width: 100%;"><tr><td><input type="checkbox"/> Environmental fate data</td><td><input checked="" type="checkbox"/> Other Data</td></tr><tr><td><input type="checkbox"/> Health effects data</td><td><input type="checkbox"/> Risk Assessments</td></tr><tr><td><input type="checkbox"/> Environmental effects data</td><td><input checked="" type="checkbox"/> Structure/activity relationships</td></tr><tr><td><input checked="" type="checkbox"/> Physical/Chemical Properties (A physical and chemical properties worksheet is located on the last page of this form.)</td><td></td></tr><tr><td><input type="checkbox"/> Test data not in the possession or control of the submitter</td><td></td></tr></table>		<input type="checkbox"/> Environmental fate data	<input checked="" type="checkbox"/> Other Data	<input type="checkbox"/> Health effects data	<input type="checkbox"/> Risk Assessments	<input type="checkbox"/> Environmental effects data	<input checked="" type="checkbox"/> Structure/activity relationships	<input checked="" type="checkbox"/> Physical/Chemical Properties (A physical and chemical properties worksheet is located on the last page of this form.)		<input type="checkbox"/> Test data not in the possession or control of the submitter	
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<input checked="" type="checkbox"/> Physical/Chemical Properties (A physical and chemical properties worksheet is located on the last page of this form.)													
<input type="checkbox"/> Test data not in the possession or control of the submitter													
<b>Part III – LIST OF ATTACHMENTS</b> <p>For paper submissions, attach additional sheets if there is not enough space to answer a question fully. Label each continuation sheet with the corresponding section heading. In Part III, list these attachments, any test data or other data and any optional information included in the notice.</p>		<b>TYPE OF NOTICE (Check Only One)</b> <table style="width: 100%;"><tr><td><input checked="" type="checkbox"/> <b>PMN</b> (Premanufacture Notice)</td></tr><tr><td><input type="checkbox"/> <b>SNUN</b> (Significant New Use Notice)</td></tr><tr><td><input type="checkbox"/> <b>TMEA</b> (Test Marketing Exemption Application)</td></tr><tr><td><input type="checkbox"/> <b>LVE</b> (Low Volume Exemption) @ 40 CFR 723.50(c)(1)</td></tr><tr><td><input type="checkbox"/> <b>LOREX</b> (Low Release/Low Exposure Exemption) @ 40 CFR 723.50(c)(2)</td></tr><tr><td><input type="checkbox"/> <b>LVE Modification</b></td></tr><tr><td><input type="checkbox"/> <b>LOREX Modification</b></td></tr><tr><td><input type="checkbox"/> <b>Mock Submission</b></td></tr><tr><td><input type="checkbox"/> Mark (X) if pending Letter of Support</td></tr></table>		<input checked="" type="checkbox"/> <b>PMN</b> (Premanufacture Notice)	<input type="checkbox"/> <b>SNUN</b> (Significant New Use Notice)	<input type="checkbox"/> <b>TMEA</b> (Test Marketing Exemption Application)	<input type="checkbox"/> <b>LVE</b> (Low Volume Exemption) @ 40 CFR 723.50(c)(1)	<input type="checkbox"/> <b>LOREX</b> (Low Release/Low Exposure Exemption) @ 40 CFR 723.50(c)(2)	<input type="checkbox"/> <b>LVE Modification</b>	<input type="checkbox"/> <b>LOREX Modification</b>	<input type="checkbox"/> <b>Mock Submission</b>	<input type="checkbox"/> Mark (X) if pending Letter of Support	
<input checked="" type="checkbox"/> <b>PMN</b> (Premanufacture Notice)													
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<input type="checkbox"/> <b>Mock Submission</b>													
<input type="checkbox"/> Mark (X) if pending Letter of Support													
<b>OPTIONAL INFORMATION</b> <p>You may include any information that you want EPA to consider in evaluating the new substance. On page 11 of this form, space has been provided for you to describe pollution prevention and recycling information you may have regarding the new substance. "Binding" boxes are included throughout this form for you to indicate your willingness to be bound to certain statements you make in this section, such as use, production volume, protective equipment . . . The intention is to reduce delays that routinely accompany the development of consent orders or Significant New Use Rules. Checking a "binding" box in a PMN does not by itself prohibit the submitter from later deviating from the information (except chemical identity) reported in the form; however, in the case of exemption applications (such as TMEA, LVE, LOREX) certain information provided in such notifications is binding on the submitter when the Agency approves the exemption application, especially if the production volume "binding" box is chosen in a LVE.</p>		<b>IS THIS A CONSOLIDATED PMN (Y/N)?</b> <div style="display: flex; align-items: center;"><div style="border: 1px solid black; width: 20px; height: 20px; margin-right: 5px; text-align: center; line-height: 20px;">N</div><div></div></div>											
<b>CONFIDENTIALITY CLAIMS</b> <p>You may claim any information in this notice as confidential. To assert a claim on the form, mark (X) the confidential box next to the information that you claim as confidential. To assert a claim in an attachment, circle or bracket the information you claim as confidential. <u>If you claim information in the notices as confidential, you must also provide a sanitized version of the notice, (including attachments).</u> For additional instructions on claiming information as confidential, read the Instructions Manual.</p>		<div style="display: flex; align-items: center;"><div style="border: 1px solid black; width: 20px; height: 20px; margin-right: 5px; text-align: center; line-height: 20px;">1</div><div></div></div> <p># of chemicals or polymers (Prenotice Communication # required, enter # on p. 3).</p> <div style="display: flex; align-items: center;"><div style="border: 1px solid black; width: 20px; height: 20px; margin-right: 5px;"></div><div></div></div> <p>Mark (X) if any information in this notice is claimed as confidential.</p>											



## PMN Page 2

The public reporting and recordkeeping burden for this collection of information is estimated to average 93 hours per response. Send comments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Collection Strategies Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed EPA Form 7710-25 to this address.

**CERTIFICATION** -- A printed copy of this signature page, with original signature, must be submitted with CD or paper submission.

I hereby certify to the best of my knowledge and belief that all information entered on this form is complete and accurate. I further certify that, pursuant to 15 U.S.C. § 2613(c), for all claims for protection for any confidential information made with this submission, all information submitted to substantiate such claims is true and correct, and that it is true and correct that the person submitting the claim has:

- (i) taken reasonable measures to protect the confidentiality of the information;
- (ii) determined that the information is not required to be disclosed or otherwise made available to the public under any other Federal law
- (iii) a reasonable basis to conclude that disclosure of the information is likely to cause substantial harm to the competitive position of the person; and
- (iv) a reasonable basis to believe that the information is not readily discoverable through reverse engineering.

Any knowing and willful misrepresentation is subject to criminal penalty pursuant to 18 U.S.C. § 1001.

**Additional Certification Statements:**

If you are submitting a PMN, SNUN, LoREX, LVE, or TMEA, check the following Fees Certification statement that applies:

- ☐ The Company named in Part I, Section A is a "small business concern" as defined under 40 CFR 700.43 and will remit the fee as specified in 40 CFR 700.45(c).
- ☒ The Company named in Part I, Section A will remit the fee as specified in 40 CFR 700.45(c).
- ☐ This joint submission includes at least one Company which is a "small business concern" and at least one Company which is not a "small business concern," as defined under 40 CFR 700.43. The fee will be remitted with the joint submission. Any remaining balance due for this joint submission is to be paid by the secondary submitter(s).
- ☐ The company named in Part I, Section A is submitting a sustainable futures TME. The company has graduated from EPA's Sustainable Futures program and is therefore exempt from fees for this sustainable futures TME.

If you are submitting a **Low Volume Exemption (LVE)** application in accordance with 40 CFR 723.50(c)(1) or a **Low Release and Low Exposure Exemption (LoRex)** application in accordance with 40 CFR 723.50(c)(2), check the following certification statements:

- ☐ The manufacturer submitting this notice intends to manufacture or import the new chemical substance for commercial purposes, other than in small quantities solely for research and development, under the terms of 40 CFR 723.50.
- ☐ The manufacturer is familiar with the terms of this section and will comply with those terms; and
- ☐ The new chemical substance for which the notice is submitted meets all applicable exemption conditions.
- ☐ If this application is for an LVE in accordance with 40 CFR 723.50(c)(1), the manufacturer intends to commence manufacture of the exempted substance for commercial purposes within 1 year of the date of the expiration of the 30 day review period.

Confidential

Signature and title of  
Authorized Official (Original  
Signature Required)

*ES/Canvice Sapp*

Date

05/28/2021





PMN2021P3

NON-CBI SUBMISSION

## PMN Page 3

## Part I -- GENERAL INFORMATION

Section A – SUBMITTER IDENTIFICATION									
Mark (X) the "Confidential" box next to any subsection you claim as confidential									
<b>1a. Person Submitting Notice (in U.S.)</b>								Confidential	
Name of Authorized Official		(first) Canvice				(last) Sapp			
Position		Not Applicable							
Company		SOLVAY CHEMICALS INC							
Mailing Address (number & street)		3333 RICHMOND AVE.							
City	HOUSTON			State	TX	Postal Code	77098		
email	canvice.sapp@solvay.com								
<b>b. Agent (if Applicable)</b>								Confidential	
Name of Authorized Official		(first) Sol				(last) Bobst			
Position		President							
Company		ToxSci Advisors LLC							
Mailing Address (number & street)		2016 Main St. Suite 1901							
City	Houston			State	TX	Postal Code	77002		
e-mail	sol@toxsciadvisors.com				Telephone (include area code)		8325812686		
<b>c. Joint Submitter (if applicable)</b>								Confidential	
If you are submitting this notice as part of a joint submission, mark (X)							<input type="checkbox"/>		
Name of Authorized Official		(first)				(last)			
Position									
Company									
Mailing Address (number & street)									
City				State		Postal Code			
e-mail					Telephone (include area code)				
<b>2. Technical Contact (in U.S.)</b>								Confidential	
Name of Authorized Official		(first) Canvice				(last) Sapp			
Position									
Company		SOLVAY CHEMICALS INC							
Mailing Address (number & street)		3737 Buffalo Speedway,, Suite 800							
City	HOUSTON			State	TX	Postal Code	77098		
e-mail	canvice.sapp@solvay.com				Telephone (include area code)		7135254137		
<b>3.</b>	If you have had a prenotice communication (PC) concerning this notice and EPA assigned a PC Number to the notice, enter the number.					Mark (X) if none		Confidential	
						<input checked="" type="checkbox"/>		<input type="checkbox"/>	
<b>4.</b>	If you previously submitted an exemption application for the chemical substance covered by this notice, enter the exemption number assigned by EPA. If you previously submitted a PMN for this substance enter the PMN number assigned by EPA (i.e. withdrawn or incomplete).	L-20-0189				Mark (X) if none		Confidential	
						<input type="checkbox"/>		<input type="checkbox"/>	
<b>5.</b>	If you have submitted a notice of Bona fide intent to manufacture or import for the chemical substance covered by this notice, enter the notice number assigned by EPA.					Mark (X) if none		Confidential	
						<input checked="" type="checkbox"/>		<input type="checkbox"/>	
<b>6. Type of Notice – Mark (X)</b>									
1.	Manufacture Only	<input type="checkbox"/>	2.	Import Only	<input checked="" type="checkbox"/>	3.	Both	<input type="checkbox"/>	
	Binding Option	<input type="checkbox"/>		Binding Option	<input checked="" type="checkbox"/>				



PMN2021P4

NON-CBI SUBMISSION

## PMN Page 4

## Part I – GENERAL INFORMATION -- Continued

<b>Section B – CHEMICAL IDENTITY INFORMATION:</b>		You must provide a currently correct Chemical Abstracts (CA) name of the substance based on current CA index nomenclature rules and conventions.	
Mark (X) the "Confidential" box next to any item you claim as confidential			
Complete either item 1 (Class 1 or 2 substances) or 2 (Polymers) as appropriate. Complete all other items.			
If another person will submit chemical identity information for you (for either Item 1 or 2), mark (X) the box at the right. Identify the name, company, and address of that person in a continuation sheet.		<input type="checkbox"/>	
1. Class 1 or 2 chemical substances (for definitions of class 1 and class 2 substances, see the Instructions Manual)		Class 1	Class 2
a. Class of substance - Mark (X)		<input checked="" type="checkbox"/>	<input type="checkbox"/>
b. Chemical name (Currently correct Chemical Abstracts (CA) Name that is consistent with TSCA Inventory listings for similar substances. For Class 1 substances a CA Index Name must be provided. For Class 2 substances either a CA Index Name or CA Preferred Name must be provided, which ever is appropriate based on current CA index nomenclature rules and conventions).			<input type="checkbox"/>
Methanesulfonamide, 1,1,1-trifluoro-N-[(trifluoromethyl)sulfonyl]-, sodium salt (1:1)			
CAS Registry Number (if a number already exists for the substance)		91742-21-1	
c. Please identify which method you used to develop or obtain the specified chemical identity information reported in this notice: (check one).			
<b>Method 1</b> (CAS Inventory Expert Service - a copy of the Identification report obtained from the CAS Inventory Expert Services must be submitted as an attachment to this notice)		<input checked="" type="checkbox"/>	
IES Order Number		460365	
<b>Method 2</b> (Other Source)		<input type="checkbox"/>	
Enter Attachment filename for Part I, Section B, 1. c.		See Attachment Continuation Page	<input type="checkbox"/>
d. Molecular formula	C2HF6 LiNO4S2		<input type="checkbox"/>
e. For a class 1 substance, provide a complete and correct chemical structure diagram. For a class 2 substance, provide a correct representative or partial chemical structure diagram, as complete as can be known, if one can be reasonably ascertained.			<input type="checkbox"/>
See Attachment (Original Document: 1 C2HF6LiNO4S2 Chemical str... )			
Enter Attachment filename for Part I, Section B, 1. e.			<input type="checkbox"/>



PMN2021P4-1

NON-CBI SUBMISSION

## Continuation Sheet

ID		Field	ID Method
<p>Original Document: 2 IES Results 460365.pdf</p> <p>Original Document: 3 Read-across justificatio...</p>			



PMN2021P4A

## PMN Page 4a

NON-CBI SUBMISSION

For a class 2 substance - (1) List the immediate precursor substances with their respective CAS Registry Numbers. (2) Describe the nature of the reaction or process. (3) Indicate the range of composition and the typical composition (where appropriate).

Confidential

e. (1) List the immediate precursor substance names with their respective CAS Registry Numbers.

☐

Enter Attachment filename for Part I, Section B, 1. e. (1)

☐

e. (2) Describe the nature of the reaction or process.

☐

Enter Attachment filename for Part I, Section B, 1. e. (2)

☐

e. (3) Indicate the range of composition and the typical composition (where appropriate).

☐

Enter Attachment filename for Part I, Section B, 1. e. (3)

☐

**Part I -- GENERAL INFORMATION -- Continued****Section B -- CHEMICAL IDENTITY INFORMATION -- Continued****3. Impurities**

- (a) - Identify each impurity that may be reasonably anticipated to be present in the chemical substance as manufactured for commercial purpose. Provide the CAS Registry Number if available. If there are unidentified impurities, enter "unidentified."  
(b) - Estimate the maximum weight % of each impurity. If there are unidentified impurities, estimate their total weight %.

Impurity (a)	CAS Registry Number (a)	Maximum Percent % (b)	Confidential
CF3SO2NH		2.0E-4	

Mark (X) this box if the data continues on the next page.

☐

Enter Attachment filename for Part I, Section B, 3.

☐**4. Synonyms - Enter any chemical synonyms for the new chemical identified in subsection 1 or 2.**

Bistrifluoromethanesulfonimide Sodium Salt (NATFSI), Methanesulfonamide, 1,1,1-trifluoro-N-[(trifluoromethyl)-sulfonyl]-, sodium salt (1:1),

☐

Enter Attachment filename for Part I, Section B, 4.

☐**5. Trade identification - List trade names for the new chemical substance identified in subsection 1 or 2.**

Bistrifluoromethanesulfonimide Sodium Salt (NaTFSI),

☐

Enter Attachment filename for Part I, Section B, 5.

Original Document: 4 NaTFSI SDS US\_08.12.2020.pdf

☐**6. Generic chemical name - If you claim chemical identity as confidential, you must provide a generic name for your substance that reveals the specific chemical identity of the new chemical substance to the maximum extent possible. Refer to the TSCA Chemical Substance Inventory, 1985 Edition, Appendix B for guidance on developing generic names.**

Enter Attachment filename for Part I, Section B, 6.

**7. Byproducts - Describe any byproducts resulting from the manufacture, processing, use, or disposal of the new chemical substance. Provide the CAS Registry Number if available.**

Byproduct (1)	CAS Registry Number (2)	Confidential
Water	7732-18-5	

Mark (X) this box if the data continues on the next page.

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## PMN Page 5

## Part I -- GENERAL INFORMATION -- Continued

## Section B -- CHEMICAL IDENTITY INFORMATION -- Continued

2. Polymers (For a definition of polymer, see the Instructions Manual.)

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- a. Indicate the number-average weight of the lowest molecular weight composition of the polymer you intend to manufacture. Indicate maximum weight percent of low molecular weight species (not including residual monomers, reactants, or solvents) below 500 and below 1,000 absolute molecular weight of that composition.

☐

Describe the methods of measurement or the basis for your estimates:

GPC

☐

Other (Specify Below)

☐

Specify Other:

(i) lowest number average molecular weight:

(ii) maximum weight % below 500 molecular weight:

(iii) maximum weight % below 1000 molecular weight:

Enter Attachment filename for Part I, Section B, 2. a.

☐

- b. You must make separate confidentiality claims for monomer or other reactant identity, composition information, and residual information. Mark (X) the "Confidential" box next to any item you claim as confidential

- (1) - Provide the specific chemical name and CAS Registry Number (if a number exists) of each monomer or other reactant used in the manufacture of the polymer.
- (2) - Mark (X) this column if entry in column (1) is confidential.
- (3) - Indicate the typical weight percent of each monomer or other reactant in the polymer.
- (4) - Choose "yes" from drop down menu if you want a monomer or other reactant used at two weight percent or less to be listed as part of the polymer description on the TSCA Chemical Substance Inventory.
- (5) - Mark (X) this column if entries in columns (3) and (4) are confidential.
- (6) - Indicate the maximum weight percent of each monomer or other reactant that may be present as a residual in the polymer as manufactured for commercial purposes.
- (7) - Mark (X) this column if entry in column (6) is confidential.

Monomer or other reactant specific chemical name  
(1)CBI  
(2)Typical  
composition  
(3)Include in  
identity  
(4)CBI  
(5)Max  
residual  
(6)CBI  
(7)

CAS Registry Number (1)

CAS Registry Number (1)

CAS Registry Number (1)

CAS Registry Number (1)

CAS Registry Number (1)

Mark (X) this box if the data continues on the next page.

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PMN2021P5AX1

## PMN Page 5a

NON-CBI SUBMISSION

c. Please identify which method you used to develop or obtain the specified chemical identity information reported in this notice (check one).				<b>CBI</b>
<b>Method 1</b> (CAS Inventory Expert Service - a copy of the identification report obtained from CAS Inventory Expert Service must be submitted as an attachment to this notice) <input type="checkbox"/>	IES Order Number		<b>Method 2</b> (other source) <input type="checkbox"/>	
Enter Attachment filename for Part I, Section B, 2. c.				<input type="checkbox"/>
d. The currently correct Chemical Abstracts (CA) name for the polymer that is consistent with TSCA Inventory listings for similar polymers. <input type="checkbox"/>				
CAS Registry Number (if a number already exists for the substance)				
e. Provide a correct representative or partial chemical structure diagram, as complete as can be known, if one can be reasonably ascertained. <input type="checkbox"/>				
Enter Attachment filename for Part I, Section B, 2. e.				<input type="checkbox"/>



PMN2021P7

NON-CBI SUBMISSION

## PMN Page 7

## Part I -- GENERAL INFORMATION -- Continued

## Section C -- PRODUCTION, IMPORT, AND USE INFORMATION:

The information on this page refers to consolidated chemical number(s): ☒ 1 ☐ 2 ☐ 3 ☐ 4 ☐ 5 ☐ 6

Mark (X) the "Confidential" box next to any item you claim as confidential.

**1. Production volume** -- Estimate the **maximum** production volume during the first 12 months of production. Also estimate the maximum production volume for any consecutive 12-month period during the first three years of production. Estimates should be on 100% new chemical substance basis. For a Low Volume Exemption application, if you choose to have your notice reviewed at a lower production volume than 10,000 kg/yr, specify the volume and mark (x) in the binding box. If granted, you are bound to this volume.

Maximum first 12-month production (kg/yr) (100% new chemical substance basis)	Maximum 12-month production (kg/yr) (100% new chemical substance basis)	Confidential	Binding Option Mark (X)
600	3600	<input type="checkbox"/>	<input type="checkbox"/>
Enter Attachment filename for Part I, Section C, 1.			CBI <input type="checkbox"/>

**2. Use Information** -- You must make separate confidentiality claims for the description of the category of use, the percent of production volume devoted to each category, the formulation of the new substance, and other use information. Mark (X) the "Confidential" Box next to any item you claim as confidential.

- a. (1) --Describe each intended category of use of the new chemical substance by function and application.  
(2) --Mark (X) this column if entry column (1) is confidential business information (CBI).  
(3) --Indicate your willingness to have the information provided in column (1) binding.  
(4) --Estimate the percent of total production for the first three years devoted to each category of use.  
(5) --Mark (X) this column if entry in column (4) is confidential business information (CBI).  
(6) --Estimate the percent of the new substance as formulated in mixtures, suspensions, emulsions, solutions, or gels as manufactured for commercial purposes at sites under your control associated with each category of use.  
(7) --Mark (X) this column if entry in column (6) is confidential business information (CBI).  
(8) --Indicate % of product volume expected for the listed "use" sectors. Mark more than one box if appropriate. Mark (X) to indicate your willingness to have the use type provided in (8) binding.  
(9) --Mark (X) this column if entry(ies) in column (8) is (are) confidential business information (CBI).

Category of use (1) (by function and application i.e. a dispersive dye for finishing polyester fibers)	CBI (2)	Binding Option Mark (X) (3)	Prod uction % (4)	CBI (5)	% in Form- ulation (6)	CBI (7)	% of substance expected per use (8)					CBI (9)
							Site- limited	Con- sumer*	Industrial	Com- mercial	Binding Option	
Stationary Energy Storage		X	100.0		100.0		0.0	0.0	100.0	0.0	X	

\* If you have identified a "consumer" use, please provide on a continuation sheet a detailed description of the use(s) of this chemical substance in consumer products. In addition include estimates of the concentration of the new chemical substance as expected in consumer products and describe the chemical reactions by which this substance loses its identity in the consumer product.

Mark (X) this box if the data continues on the next page. ☐

- b. Generic use description If you claim any category of use description in subsection 2a as confidential, enter a generic description of that category. Read the Instruction Manual for examples of generic use descriptions.

Enter Attachment filename for Part I, Section C, 2. b.	CBI <input type="checkbox"/>
<b>3. Hazard Information</b> -- Include in the notice a copy of reasonable facsimile of any hazard warning statement, label, material safety data sheet, or other information which will be provided to any person who is reasonably likely to be exposed to this substance regarding protective equipment or practices for the safe handling, transport, use, or disposal of the new substance. List in part III hazard information you include.	Binding Option Mark (X)
Mark (X) this box if you attach hazard information. <input checked="" type="checkbox"/>	<input type="checkbox"/>

**Part II-- HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE****Section A -- INDUSTRIAL SITES CONTROLLED BY THE SUBMITTER**

Mark (X) the "Confidential" box next to any item you claim as confidential

The information on pages 8 and 8a refer to consolidated chemical number(s): ☒ 1 ☐ 2 ☐ 3 ☐ 4 ☐ 5 ☐ 6

Complete section A for each type of manufacture, processing, or use operation involving the new chemical substance at industrial sites you control. Importers do not have to complete this section for operations outside the U.S.; however, you may still have reporting requirements if there are further industrial processing or use operations after import. You must describe these operations. See instructions manual

**1. Operation description**

Confidential

a. Identity -- Enter the identity of the site at which the operation will occur.

Name	SOLVAY FLUORIDES LLC			<input type="checkbox"/>
Site address (number and street)	3333 RICHMOND AVENUE			
City	HOUSTON	County	HARRIS	
State	TX	ZIP code	77098-3007	

If the same operation will occur at more than one site, enter the number of sites. Identify the additional sites on a continuation sheet, and if any of the sites have significantly different production rates or operations, include all the information requested in this section for those sites as attachments. →

1

☐

Mark (X) this box if the data continues on the next page.

☐b. Type --  
Mark (X)Manufacturing ☐Processing ☐Use ☐☐

c. Amount and Duration -- Complete 1 or 2 as appropriate

Confidential

1. Batch	Maximum kg/batch (100% new chemical substance)	Hours/batch	Batches/year	<input type="checkbox"/>
2. Continuous	Maximum kg/day (100% new chemical substance)	Hours/day	Days/year	<input type="checkbox"/>

d. Process description

Mark (X) to indicate your willingness to have your process description binding.  
→☒

- (1) Diagram the major unit operation steps and chemical conversions. Include interim storage and transport containers (specify- e.g. 5 gallon pails, 55 gallon drum, rail car, tank truck, etc.).
- (2) Provide the identity, the approximate weight (by kg/day or kg/batch on a 100% new chemical substance basis), and entry point of all starting materials and feedstocks (including reactants, solvents, catalysts, etc.), and of all products, recycle streams, and wastes. Include cleaning chemicals (note frequency if not used daily or per batch.).
- (3) Identify by number the points of release, including small or intermittent releases, to the environment of the new chemical substance. If releasing to two media at the same step, assign a second release number for the second medium.

Stationary Energy Storage (Batteries) The current package size is 5kg net packaging (Double PR bags inside aluminum sealed bags, and 2 bags in carton box. So the total weight is 10 kg net by carton.

The product will be directly shipped to the customer. No processing or repackaging.

Expected at least 6 shipments / year.



PMN2021P8A

PMN Page 8a

NON-CBI SUBMISSION

Diagram of the major unit operation steps.	Confidential
	<input type="checkbox"/>
<p>See Attachment (Original Document: 8 NatronProcess.pdf )</p>	
Enter Attachment filename for Part II, Section A, 1. d.	Original Document: 8 NatronProcess.pdf <input type="checkbox"/>



## PMN Page 9

## Part II-- HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE -- Continued

## Section A -- INDUSTRIAL SITES CONTROLLED BY THE SUBMITTER -- Continued

The information on pages 9 and 9a refer to consolidated chemical number(s): ☒ 1 ☐ 2 ☐ 3 ☐ 4 ☐ 5 ☐ 6

**2. Occupational Exposure** -- You must make separate confidentiality claims for the description of worker activity, physical form of the new chemical substance, number of workers exposed, and duration of activity. Mark (X) the "Confidential" box next to any item you claim as confidential.

- (1) -- Describe the activities (i.e. bag dumping, tote filling, unloading drums, sampling, cleaning, etc.) in which workers may be exposed to the substance.
- (2) -- Mark (X) this column if entry in column (1) is confidential business information (CBI).
- (3) -- Describe any protective equipment and engineering controls used to protect workers.
- (4) and (6) -- Indicate your willingness to have the information provided in column (3) or (5) binding.
- (5) -- Indicate the physical form(s) of the new chemical substance (e.g., solid: crystal, granule, powder, or dust) and % new chemical substance (if part of a mixture) at the time of exposure.
- (7) -- Mark (X) this column if entries in columns (3) and (5) are confidential business information (CBI).
- (8) -- Estimate the maximum number of workers involved in each activity for all sites combined.
- (9) -- Mark (X) this column if entry in column (8) is confidential business information (CBI).
- (10) and (11) -- Estimate the maximum duration of the activity for any worker in hours per day and days per year.
- (12) -- Mark (X) this column if entries in columns (10) and (11) are confidential business information (CBI).

Worker activity (i.e., bag dumping, filling drums) (1)	CBI (2)	Protective Equipment/ Engineering Controls (3)	Binding Option Mark (X) (4)	Physical form(s) & % new substance (5)	Binding Option Mark (X) (6)	CBI (7)	# of Workers Exposed (8)	CBI (9)	Maximum Duration		CBI (12)
									Hrs/Day (10)	Days/Yr (11)	
Unloading/Loading		See continuation page. id: <P9SA2(3)C1R1>		Powder, 100			2		8	6	
Worker Exposure		See continuation page. id: <P9SA2(3)C1R2>		powder, 100			12		8	6	

Mark (X) this box if the data continues on the next page.

Enter Attachment filename for Part II, Section A on the bottom of page 9a.



PMN2021P9-1

NON-CBI SUBMISSION

## Continuation Sheet

<b>ID</b>	P9SA2(3)C1R1	<b>Field</b>	Part II, Section A, 2.(3) Prot. Equipment, etc., Row 1
<p>Personal Protective Equipment Standard Operating Procedures Working Training / Safety Training Quality Management</p>			



PMN2021P9-2

NON-CBI SUBMISSION

## Continuation Sheet

<b>ID</b>	P9SA2(3)C1R2	<b>Field</b>	Part II, Section A, 2.(3) Prot. Equipment, etc., Row 2
<p>Personal Protective Equipment Standard Operating Procedures Working Training / Safety Training Quality Management</p>			





## PMN Page 9a

**3. Environmental Release and Disposal** -- You must make separate confidentiality claims for the release number and the amount of the new chemical substance released and other release and disposal information. Mark (X) the "Confidential" box next to each item you claim as confidential.

- (1) -- Enter the number of each release point identified in the process description, part II, section A, subsection 1d(3).
- (2) -- Estimate the amount of the new substance released (a) directly to the environment or (b) into control technology (in kg/day or kg/batch).
- (3) -- Mark (X) this column if entries in columns (1) and (2) are confidential business information (CBI).
- (4) -- Identify the media (stack air, fugitive air (optional-see Instruction Manual), surface water, on-site or off-site land or incineration, POTW, or other (specify)) to which the new substance will be released from that release point.
- (5) -- a. Describe control technology, if any, and control efficiency that will be used to limit the release of the new substance to the environment. For releases disposed of on land, characterize the disposal method and state whether it is approved for disposal of RCRA hazardous waste. On a continuation sheet, for each site describe any additional disposal methods that will be used and whether the waste is subject to secondary or tertiary on-site treatment. b. Estimate the amount released to the environment after control technology (in kg/day).
- (6) -- Mark (X) this column if entries in columns (4) and (5) are confidential business information (CBI).
- (7) -- Identify the destination(s) of releases to water. Please supply NPDES (National Pollutant Discharge Elimination System) numbers for direct discharges or NPDES numbers of the POTW (Publicly Owned Treatment Works). Mark (X) if the POTW name or NPDES # is confidential business information (CBI).

Release Number (1)	Amount of New Substance Released		CBI (3)	Medium of release e.g. Stack air (4)	Control technology and efficiency (you may wish to optionally attach efficiency data)			CBI (6)
	(2a)	(2b)			(5a)	Binding Mark (X)	(5b)	
2-Custom er-	0			Other: See Comments	See continuation page. id: <P9ASA3(5a)C1R1>		NONE	

Mark (X) this box if the data continues on the next page.

☐

(7) Mark (X) the destination(s) of releases to water.				NPDES#	CBI
<input type="checkbox"/>	POTW--provide name(s)				<input type="checkbox"/>
<input type="checkbox"/>	Navigable waterway- - provide name(s)				<input type="checkbox"/>
<input type="checkbox"/>	Other--Specify				<input type="checkbox"/>

Enter Attachment filename for Part II, Section A.

☐



Continuation Sheet

<b>ID</b>	P9ASA3(5a)C1R1	<b>Field</b>	Part II, Section A, B.(5a) Control Technology & Efficiency, Row 1
<p>No release planned by submitter, shipping only in containment to customer at controlled by others site.</p>			



## PMN Page 10

## Part II-- HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE -- Continued

## Section B -- INDUSTRIAL SITES CONTROLLED BY OTHERS

The information on pages 10 and 10a refer to consolidated chemical number(s): ☒ 1 ☐ 2 ☐ 3 ☐ 4 ☐ 5 ☐ 6

Complete section B for typical processing or use operations involving the new chemical substance at sites you do not control. Importers do not have to complete this section for operations outside the U.S.; however, you must report any processing or use activities after import. See the Instructions Manual. *Complete a separate section B for each type of processing, or use operation involving the new chemical substance.* If the same operation is performed at more than one site describe the typical operation common to these sites. Identify additional sites on a continuation sheet.

**1(a). Operation Description** -- To claim information in this section as confidential, bracket (e.g. {}) the specific information that you claim as confidential.

- (1) -- Diagram the major unit operation steps and chemical conversions, including interim storage and transport containers (specify - e.g. 5 gallon pails, 55 gallon drums, rail cars, tank trucks, etc). On the diagram, identify by letter and briefly describe each worker activity.
- (2) -- Either in the diagram or in the text field 1(b) below, provide the identity, the approximate weight (by kg/day or kg/batch, on an 100% new chemical substance basis), and entry point of all feedstocks (including reactants, solvents and catalysts, etc) and all products, recycle streams, and wastes. Include cleaning chemicals (note frequency if not used daily or per batch).
- (3) -- Either in the diagram or in the text field 1(b) below, identify by number the points of release, including small or intermittent releases, to the environment of the new chemical substance.
- (4) -- Please enter the # of sites (remember to identify the locations of these sites on a continuation sheet):

Number of Sites

3

Confidential

☐

**1(b).** (Optional) This space is for a text description to clarify the diagram above.

Confidential

☐

Current Customer anticipates three processing and use sites in the United States: (1) Customer's pilot manufacturing operation, where the substance is dissolved in organic solvent and injected into cells on Customer's pilot production line; (2) Customer's contract formulator, who will also dissolve the substance in organic solvents and provide formulated electrolyte to Customer and a future cell manufacturing partner; and (3) a future cell manufacturing partner who will manufacture cells for Customer under contract for higher volumes than Customer's pilot plant.

Enter Attachment filename for Part II, Section B on the bottom of page 10a.

☐



PMN2021P10-1

NON-CBI SUBMISSION

## Continuation Sheet

<b>ID</b>	P10SB1(a)(4)1	<b>Field</b>	Part II, Section B, 1(a)(4). Operation Site Locations
<p>No sites identified. Operation Alias: CustomerUse</p>			



## PMN Page 10a

**2. Worker Exposure/Environmental Release**

- (1) -- From the diagram above, provide the letter for each worker activity. Complete 2-8 for each worker activity described.
- (2) -- Estimate the number of workers exposed for all sites combined.
- (4) -- Estimate the typical duration of exposure per worker in (a) hours per day and (b) days per year.
- (6) -- Describe physical form of exposure and % new chemical substance (if in mixture), and any protective equipment and engineering controls, if any, used to protect workers.
- (7) -- Estimate the percent of the new substance as formulated when packaged or used as a final product.
- (9) -- From the process diagram above, enter the number of each release point. Complete 9-13 for each release point identified.
- (10) -- Estimate the amount of the new substance released (a) directly to the environment or (b) into control technology to the environment (in kg/day or kg/batch).
- (12) -- Describe media of release i.e. stack air, fugitive air (optional-see Instructions Manual), surface water, on-site or off-site land or incineration, POTW, or other (specify) and control technology, if any, that will be used to limit the release of the new substance to the environment.
- (14) -- Identify byproducts which may result from the operation.
- (3), (5), (8), (11), (13) and (15) -- Mark (X) this column if any of the proceeding entries are confidential business information (CBI).

Letter of Activity	# of Workers Exposed	CBI	Duration of Exposure		CBI	Protective Equip./Engineering Controls/Physical Form	% new substance	% in Formulation	CBI
(1)	(2)	(3)	(4a)	(4b)	(5)	(6)	(6)	(7)	(8)

Release Number	Amount of New Substance Released		CBI	Media of Release & Control Technology	CBI
(9)	(10a)	(10b)	(11)	(12)	(13)

Mark (X) this box if the data continues on the next page. ☐

(14) Byproducts:		(15) CBI <input type="checkbox"/>
Enter Attachment filename for Part II, Section B.		<input type="checkbox"/>



PMN2021P10X1

NON-CBI SUBMISSION

## PMN Page 10

## Part II-- HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE – Continued

## Section B -- INDUSTRIAL SITES CONTROLLED BY OTHERS

The information on pages 10 and 10a refer to consolidated chemical number(s): ☒ 1 ☐ 2 ☐ 3 ☐ 4 ☐ 5 ☐ 6

Complete section B for typical processing or use operations involving the new chemical substance at sites you do not control. Importers do not have to complete this section for operations outside the U.S.; however, you must report any processing or use activities after import. See the Instructions Manual. *Complete a separate section B for each type of processing, or use operation involving the new chemical substance.* If the same operation is performed at more than one site describe the typical operation common to these sites. Identify additional sites on a continuation sheet.

**1(a). Operation Description** -- To claim information in this section as confidential, bracket (e.g. {}) the specific information that you claim as confidential.

- (1) -- Diagram the major unit operation steps and chemical conversions, including interim storage and transport containers (specify - e.g. 5 gallon pails, 55 gallon drums, rail cars, tank trucks, etc). On the diagram, identify by letter and briefly describe each worker activity.
- (2) -- Either in the diagram or in the text field 1(b) below, provide the identity, the approximate weight (by kg/day or kg/batch, on an 100% new chemical substance basis), and entry point of all feedstocks (including reactants, solvents and catalysts, etc) and all products, recycle streams, and wastes. Include cleaning chemicals (note frequency if not used daily or per batch).
- (3) -- Either in the diagram or in the text field 1(b) below, identify by number the points of release, including small or intermittent releases, to the environment of the new chemical substance.
- (4) -- Please enter the # of sites (remember to identify the locations of these sites on a continuation sheet):

Number of Sites

3

Confidential

☐

**1(b).** (Optional) This space is for a text description to clarify the diagram above.

Confidential

☐

See continuation page. id: <P10SB1(b)2>

Enter Attachment filename for Part II, Section B on the bottom of page 10a.

☐



PMN2021P10X1-1

NON-CBI SUBMISSION

## Continuation Sheet

ID	P10SB1(b)2	Field	Part II, Section B, 1(b). Optional Text Description
<p>NaTFSI is an electrolyte salt used in sodium ion batteries. For production purposes, the salt is combined with acetonitrile as the electrolyte solvent at approximately 30% by weight of NaTFSI in MeCN. The salt and solvent must be handled, processed, and packaged during electrolyte formulation to minimize exposure to humid air. The water content must be maintained below approximately 500 ppm. Therefore, this dissolution process is carried out by a contractor, skilled in handling chemical powders under dry, moisture free conditions and packaging the formulated electrolyte in sealed containers under dry nitrogen in DOT approved, reusable stainless steel containers <math>\geq</math> 8 to 220 liters working volume. Operator exposure is controlled by local exhaust ventilation and PPE to protect from dust and acid vapors. Any collected dust is disposed as solid hazardous waste along with similar waste streams from the chemical processing facility, according to applicable regulations, most likely by incineration.</p> <p>Alternatively, the NaTFSI salt and solvents are combined in a glove box under dry nitrogen atmosphere for developing different formulations. Personnel exposure is eliminated by the glove box and dry handling procedures. Any waste generated in this process is disposed with other lab waste by incineration. In battery cell production, the electrolyte solution is injected into the cell package under precision volumetric or gravimetric control in fully enclosed dispensing systems. The full enclosure is necessary to maintain the "moisture-free" conditions in the battery cell. The cells are enclosed in heat-sealed aluminized laminate pouches. These cells have passed 9540A testing and are designated as free from thermal runaway behavior, unlike Li-ion battery cells.</p> <p>The electrolyte is fully absorbed into the cell electrodes and separator during manufacturing, such that cutting a cell open will not cause liquid electrolyte solution to leak out of the opened cell package.</p> <p>Waste electrolyte solution is disposed as organic hazardous waste by the operation processing the electrolyte during re-filling of the shipping containers.</p> <p>Waste battery cells and cells at the end of useful life are disposed by incineration.</p>			



PMN2021P10X1-2

NON-CBI SUBMISSION

## Continuation Sheet

<b>ID</b>	P10SB1(a)(4)2	<b>Field</b>	Part II, Section B, 1(a)(4). Operation Site Locations
<p>No sites identified. Operation Alias: Site Not Controlled By Submitter</p>			





## PMN Page 10a

**2. Worker Exposure/Environmental Release**

- (1) -- From the diagram above, provide the letter for each worker activity. Complete 2-8 for each worker activity described.
- (2) -- Estimate the number of workers exposed for all sites combined.
- (4) -- Estimate the typical duration of exposure per worker in (a) hours per day and (b) days per year.
- (6) -- Describe physical form of exposure and % new chemical substance (if in mixture), and any protective equipment and engineering controls, if any, used to protect workers.
- (7) -- Estimate the percent of the new substance as formulated when packaged or used as a final product.
- (9) -- From the process diagram above, enter the number of each release point. Complete 9-13 for each release point identified.
- (10) -- Estimate the amount of the new substance released (a) directly to the environment or (b) into control technology to the environment (in kg/day or kg/batch).
- (12) -- Describe media of release i.e. stack air, fugitive air (optional-see Instructions Manual), surface water, on-site or off-site land or incineration, POTW, or other (specify) and control technology, if any, that will be used to limit the release of the new substance to the environment.
- (14) -- Identify byproducts which may result from the operation.
- (3), (5), (8), (11), (13) and (15) -- Mark (X) this column if any of the proceeding entries are confidential business information (CBI).

Letter of Activity	# of Workers Exposed	CBI	Duration of Exposure		CBI	Protective Equip./Engineering Controls/Physical Form	% new substance	% in Formulation	CBI
(1)	(2)	(3)	(4a)	(4b)	(5)	(6)	(6)	(7)	(8)
manu cture	2		8	6		See continuation page. id: <P10ASB2(6)C2R1>	100	30	

Release Number	Amount of New Substance Released		CBI	Media of Release & Control Technology	CBI
(9)	(10a)	(10b)	(11)	(12)	(13)
0	0	5		See continuation page. id: <P10ASB2(12)C2R1>	

Mark (X) this box if the data continues on the next page. ☐

(14) Byproducts:		(15) CBI	<input type="checkbox"/>
Enter Attachment filename for Part II, Section B.			<input type="checkbox"/>



PMN2021P10AX1-1

NON-CBI SUBMISSION

## Continuation Sheet

ID	P10ASB2(6)C2R1	Field	Part II, Section B, 2.(6) Protective Equip./Eng. Controls, etc., Row 1
<p>NaTFSI is an electrolyte salt used in our sodium ion batteries. For production purposes, the salt is combined with acetonitrile as the electrolyte solvent at approximately 30% by weight of NaTFSI in MeCN. The salt and solvent must be handled, processed, and packaged during electrolyte formulation to minimize exposure to humid air. The water content must be maintained below approximately 500 ppm. Therefore, this dissolution process is carried out by a contractor, skilled in handling chemical powders under dry, moisture free conditions and packaging the formulated electrolyte in sealed containers under dry nitrogen in DOT approved, reusable stainless steel containers <math>\geq</math> 8 to 220 liters working volume. Operator exposure is controlled by local exhaust ventilation and PPE to protect from dust and acid vapors.</p> <p>Any collected dust is disposed as solid hazardous waste along with similar waste streams from the chemical processing facility, according to applicable regulations, most likely by incineration.</p> <p>Alternatively, the NaTFSI salt and solvents are combined in a glove box under dry nitrogen atmosphere for developing different formulations. Personnel exposure is eliminated by the glove box and dry handling procedures. Any waste generated in this process is disposed with other lab waste by incineration.</p> <p>In battery cell production, the electrolyte solution is injected into the cell package under precision volumetric or gravimetric control in fully enclosed dispensing systems. The full enclosure is necessary to maintain the <math>\leq</math>moisture-free<math>\leq</math> conditions in the battery cell.</p> <p>The cells are enclosed in heat-sealed aluminized laminate pouches. The cells have passed 9540A testing and are designated as free from thermal runaway behavior, unlike Li-ion battery cells.</p> <p>The electrolyte is fully absorbed into the cell electrodes and separator during manufacturing, such that cutting a cell open will not cause liquid electrolyte solution to leak out of the opened cell package.</p> <p>Waste electrolyte solution is disposed as organic hazardous waste by the operation processing the electrolyte during re-filling of the shipping containers.</p> <p>Waste battery cells and cells at the end of useful life are disposed by incineration., powder</p>			



PMN2021P10AX1-2

NON-CBI SUBMISSION

## Continuation Sheet

ID	P10ASB2(12)C2R1	Field	Part II, Section B, 2.(12) Media of Release & Ctrl Technology, Row 1
<p>On-site Incineration</p> <p>NaTFSI is an electrolyte salt used in our sodium ion batteries. For production purposes, he salt is combined with acetonitrile as the electrolyte solvent at approximately 30% by weight of NaTFSI in MeCN. The salt and solvent must be handled, processed, and packaged during electrolyte formulation to minimize exposure to humid air. The water content must be maintained below approximately 500 ppm. Therefore, this dissolution process is carried out by a contractor, skilled in handling chemical powders under dry, moisture free conditions and packaging the formulated electrolyte in sealed containers under dry nitrogen in DOT approved, reusable stainless steel containers ¿ 8 to 220 liters working volume. Operator exposure is controlled by local exhaust ventilation and PPE to protect from dust and acid vapors.</p> <p>Any collected dust is disposed as solid hazardous waste along with similar waste streams from the chemical processing facility, according to applicable regulations, most likely by incineration.</p> <p>Alternatively, the NaTFSI salt and solvents are combined in a glove box under dry nitrogen atmosphere for developing different formulations. Personnel exposure is eliminated by the glove box and dry handling procedures. Any waste generated in this process is disposed with other lab waste by incineration</p> <p>In battery cell production, the electrolyte solution is injected into the cell package under precision volumetric or gravimetric control in fully enclosed dispensing systems. The full enclosure is necessary to maintain the ¿moisture-free¿ conditions in the battery cell.</p> <p>The cells are enclosed in heat-sealed aluminized laminate pouches. The cells have passed 9540A testing and are designated as free from thermal runaway behavior, unlike Li-ion battery cells.</p> <p>The electrolyte is fully absorbed into the cell electrodes and separator during manufacturing, such that cutting a cell open will not cause liquid electrolyte solution to leak out of the opened cell package.</p> <p>Waste electrolyte solution is disposed as organic hazardous waste by the operation processing the electrolyte during re-filling of the shipping containers.</p> <p>Waste battery cells and cells at the end of useful life are disposed by incineration.</p>			



## PMN Page 11

**OPTIONAL POLLUTION PREVENTION INFORMATION**

To claim information in the following section as confidential, bracket (e.g. {}) the specific information that you claim as confidential.

In this section you may provide information not reported elsewhere in this form regarding your efforts to reduce or minimize potential risks associated with activities surrounding manufacturing, processing, use and disposal of the PMN substance. Please include new information pertinent to pollution prevention, including source reduction, recycling activities and safer processes or products available due to the new chemical substance. Source reduction includes the reduction in the amount or toxicity of chemical wastes by technological modification, process and procedure modification, product reformulation, and/or raw materials substitution. Recycling refers to the reclamation of useful chemical components from wastes that would otherwise be treated or released as air emissions or water discharges, or land disposal. Quantitative or qualitative descriptions of pollution prevention, source reduction and recycling should emphasize potential risk reduction in addition to compliance with existing regulatory requirements. The EPA is interested in the information to assess overall net reductions in toxicity or environmental releases and exposures, not the shifting of risks to other media (e.g., air to water) or nonenvironmental areas (e.g., occupational or consumer exposure). To the extent known, information about the technology being replaced will assist EPA in its relative risk determination. In addition, information on the relative cost or performance characteristics of the PMN substance to potential alternatives may be provided.

Describe the expected net benefits, such as

- (1) an overall reduction in risk to human health or the environment;
- (2) a reduction in the generation of waste materials through recycling, source reduction or other means;
- (3) a reduction in the use of hazardous starting materials, reagents, or feedstocks;
- (4) a reduction in potential toxicity, human exposure and/or environmental release; or
- (5) the extent to which the new chemical substance may be a substitute for an existing substance that poses a greater overall risk to human health or the environment.

**Information provided in this section will be taken into consideration during the review of this substance. See PMN Instructions Manual and Pollution Prevention Guidance manual for guidance and examples.**

Solvay Health, Safety, Environment, and Security procedures are in place to prevent and manage, report, and mitigate any environmental releases that may occur. Solvay operates under a Responsible Care policy in line with the ICCA's Responsible Care Global Charter®.

Enter Attachment filename for Pollution Prevention Page 11.

Original Document: 21 solvay-responsible-care-p...





## PMN Page 12

## Part III -- LIST OF ATTACHMENTS

Attach continuation sheets for sections of the form, test data and other data (including physical/chemical properties and structure/activity information), and optional information after this page. Clearly identify the attachment and the section of the form to which it relates, if appropriate. Number consecutively the pages of any paper attachments. In the Number of Pages column below, enter the inclusive page numbers of each attachment for paper submissions or enter the total number of pages for each attachment for electronic submissions. Electronic attachments can be identified by filename.

Mark (X) the "Confidential" box next to any attachment name or filename you claim as confidential. Read the Instructions Manual for guidance on how to claim any information in an attachment as confidential. You must include with the sanitized copy of the notice form a sanitized version of any attachment in which you claim information as confidential.

#	Attachment Name	Attachment Filename	Number of Pages	Associated PMN Section Number	CBI
1	NaTFSI SDS US_08.12.2020	NaTFSI SDS US_08.12.2020.pdf	15	Trade Identification Section (NaTFSI)	
2	MSDS updated 8-12-2020 as per feedback on 2020 PMN for Section 8 Update	NaTFSI SDS US_08.12.2020PMNRevision.pdf	15	Hazard Information Section (NaTFSI)	
3	Physical Chemistry - Solubility and pH Report	NaTFSI solubility and pH report (1) (1).pdf	2	Physical and Chemical Properties Worksheet Continued (NaTFSI)	
4	Physical Chemistry - Particle Size - Granulometry	Particle size of NaTFSI (4 June 2020).pdf	5	Physical and Chemical Properties Worksheet Continued (NaTFSI)	
5	Flammability Report	Self-ignition temperature of NaTFSI (4 June 2020).pdf	4	Physical and Chemical Properties Worksheet Continued (NaTFSI)	
6	Chemical Structure	C2HF6LiNO4S2 Chemical structure.pdf	1	Class 1 or 2 Substances Chemical Structure Diagram (NaTFSI)	
7	IES Report	IES Results 460365.pdf	2	Class 1 or 2 Substances ID Method (NaTFSI)	
8	Read accross justification	Read-accross justification_15042020.pdf	8	Class 1 or 2 Substances ID Method (NaTFSI)	
9	Natron Process Diagram from Customer, Sites unknown by Submitter.	NatronProcess.pdf	1	Submitter Controlled Operations (Operation 1)	
10	physchem report DSC test heat of composition	20-0013 Report DSC NaTFSI rev0 (1).pdf	11	Additional Attachments	
11	read across justification updated April 2021	Read-accross justification_16042021.pdf	8	Additional Attachments	
12	vapor pressure	QPRF_Vapour	3	Additional Attachments	
13	imide density analysis	Sodium bis(trifluoromethylsulfonyl)imide	3	Additional Attachments	
14	solubility and ph	NaTFSI solubility and pH report.pdf	2	Additional Attachments	
15	epa focus report 2020	Focus Report-Case Number L-	20	Additional Attachments	
16	exposure review case report	EPA Initial Review Exposure Report-Case Number L-20-	20	Additional Attachments	
17	previous LVE PMN submission	PMN-Document08172020NaTFSIRhod	26	Additional Attachments	
18	particle size	Particle size of NaTFSI (4 June 2020) (1).pdf	5	Additional Attachments	
19	techsheet with imported 5 lb bag	~~~~~.pdf	2	Additional Attachments	
20	photo of the bag of material	Bag1.jpg	1	Additional Attachments	
21	second photo of bag of material	Bag2.jpg	1	Additional Attachments	

Mark (X) this box if the data continues on the next page.



**Part III -- LIST OF ATTACHMENTS**

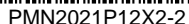
Attach continuation sheets for sections of the form, test data and other data (including physical/chemical properties and structure/activity information), and optional information after this page. Clearly identify the attachment and the section of the form to which it relates, if appropriate. Number consecutively the pages of any paper attachments. In the Number of Pages column below, enter the inclusive page numbers of each attachment for paper submissions or enter the total number of pages for each attachment for electronic submissions. Electronic attachments can be identified by filename.

Mark (X) the "Confidential" box next to any attachment name or filename you claim as confidential. Read the Instructions Manual for guidance on how to claim any information in an attachment as confidential. You must include with the sanitized copy of the notice form a sanitized version of any attachment in which you claim information as confidential.

#	Attachment Name	Attachment Filename	Number of Pages	Associated PMN Section Number	CBI
22	TFSI-Li-Algae-tox for read across basis	TFSILi_ENV_Algae tox.pdf	44	Additional Attachments	
23	TFSI-Li-Env-ASRIT	TFSILi_ENV_ASRIT.pdf	19	Additional Attachments	
24	TFSI-Li BioDeg	TFSILi_ENV_Biodegradation.pdf	17	Additional Attachments	
25	TFSI-Li-EnvDaphnia	TFSILi_ENV_Daphnia Acute tox.pdf	29	Additional Attachments	
26	TFSI-Li-AcutetoxFish	TFSILi_ENV_Fish Acute tox.pdf	39	Additional Attachments	
27	Hydrolysis TFSI-Li	TFSILi_ENV_Hydrolysis.pdf	20	Additional Attachments	
28	TFSI-Li-Soil	TFSILi_ENV_Soil adsorption.pdf	93	Additional Attachments	
29	Process Diagram requested for Natron for original LVE request (note scan is inverted, please print for	HPSCAN_20200619173456004.pdf	1	Additional Attachments	
30	Natron Answers on Process to EPA from 2020 LVE review	EPA-Correspondence-NATRONAnswers.docx	3	Additional Attachments	
31	TFSI-PhyschemLogPow	TFSILi_PHYS_Log Pow.pdf	20	Additional Attachments	
32	TFSI-Phys-OxProp	TFSILi_PHYS_Oxidizing properties.pdf	22	Additional Attachments	
33	TFSI-PhysChem	TFSILi_PHYS_Phys-Chem	100	Additional Attachments	
34	TFSI-Acute Derm Tox (read across but with Na)	TFSILi_TOX_Acute dermal tox.pdf	49	Additional Attachments	
35	TFSI-Li-Acute-Oral for read across	TFSILi_TOX_Acute oral tox.pdf	27	Additional Attachments	
36	TFSI-Li Ames	TFSILi_TOX_Ames.pdf	42	Additional Attachments	
37	TFSI-Li-Chrom Abber for Na based Read across	TFSILi_TOX_Chromosome aberration.pdf	48	Additional Attachments	
38	TFSI-Li Eye irr for read across to Na TFSI	TFSILi_TOX_Eye irritation.pdf	23	Additional Attachments	
39	TFSI-Li-Mouse LA for Na read across	TFSILi_TOX_Mouse Lymphoma Assay.pdf	63	Additional Attachments	
40	TFSI-Li-RepeatDose for Na read across	TFSILi_TOX_Repeated Dose	432	Additional Attachments	
41	TFSI-Li-Repro	TFSILi_TOX_Reproduction Screening test.pdf	405	Additional Attachments	
42	TFSI-Li-Skin	TFSILi_TOX_Skin irritation.pdf	9	Additional Attachments	

Mark (X) this box if the data continues on the next page.





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PMN2021P13

NON-CBI SUBMISSION

## PMN Page 13

## PHYSICAL AND CHEMICAL PROPERTIES WORKSHEET

The information on this page refers to chemical number(s): ☒ 1 ☐ 2 ☐ 3 ☐ 4 ☐ 5 ☐ 6

To assist EPA's review of physical and chemical properties data, please complete the following worksheet for data you provide and include it in the notice. Identify the property measured, the value of the property, the units in which the property is measured (as necessary), and whether or not the property is claimed as confidential. Give the attachment number (found on page 12) in column (b). The physical state of the neat substance should be provided. These measured properties should be for the neat (100% pure) chemical substance. Properties that are measured for mixtures or formulations should be so noted (% PMN substance in \_\_\_\_). You are not required to submit this worksheet; however, EPA strongly recommends that you do so, as it will simplify the review and ensure that confidential information is properly protected. You should submit this worksheet as a supplement to your submission of test data. This worksheet is not a substitute for submission of test data.

Property (a)	Unit	Mark X if Provided	Attachment Number (b)	Value (c)			Measured or Estimate (M or E)	CBI Mark (X) (d)
				(solid)	(liquid)	(gas)		
Physical state of neat substance		<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
Vapor Pressure @ Temperature	°C	<input type="checkbox"/>				Torr		
Density/relative density		<input type="checkbox"/>				g/cm3		
Solubility								
@ Temperature	°C	<input type="checkbox"/>				g/L		
Solvent								
Solubility in Water @ Temperature	42.8 percent at 23.5 °C	<input checked="" type="checkbox"/>	3	75		g/L	Measured	
Melting Temperature		<input checked="" type="checkbox"/>		Degrees C, No exothermic Reactions		°C	Measured	
Boiling / Sublimation temperature @	Torr	<input type="checkbox"/>				°C		
Spectra		<input type="checkbox"/>						
Dissociation constant		<input type="checkbox"/>						
Octanol / water partition coefficient		<input type="checkbox"/>						
Henry's Law constant		<input type="checkbox"/>						
Volatilization from water		<input type="checkbox"/>						
Volatilization from soil		<input type="checkbox"/>						
pH@ concentration	321 g/L	<input checked="" type="checkbox"/>		9.3			Measured	
Flammability		<input checked="" type="checkbox"/>	5	>350 Defrees C- Auto Ignition			Measured	
Explodability		<input type="checkbox"/>						
Adsorption / Coefficient		<input type="checkbox"/>						
Particle Size Distribution		<input checked="" type="checkbox"/>	4	560.8 microns, d10 = 3.0 microns, d50 = 17.6 microns			Measured	
Other – Specify		<input type="checkbox"/>						